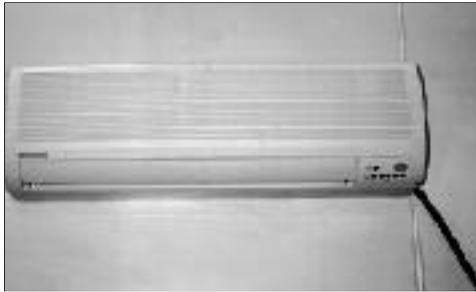
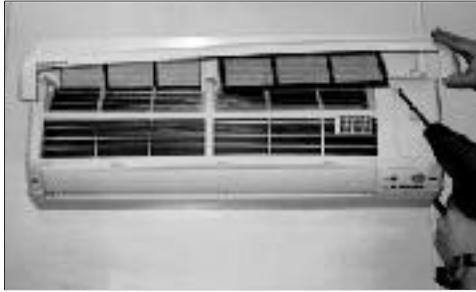
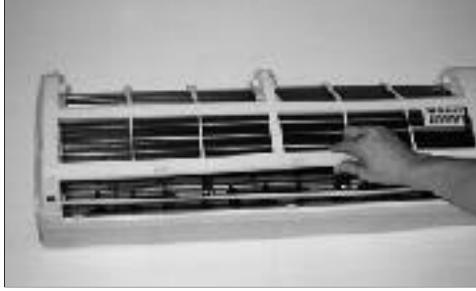


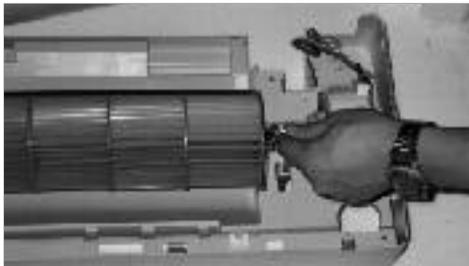
4. Disassembly and Reassembly

Stop operation of the airconditioner and remove the power plug from the wall outlet before repairing the unit

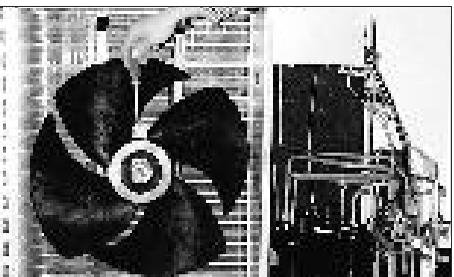
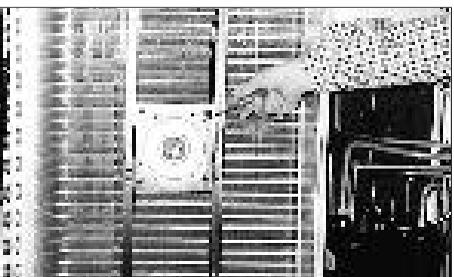
4-1 Indoor Unit

No	Parts	Procedure	Remark
1	Front Grille	<p>1) Stop the air conditioner operation and block the main power. 2) Separate tape of front panel upper.</p> <p>3) Contract the second finger to the left, and right handle and pull to open the inlet grille. 4) Take the left and right filter out.</p> <div style="border: 1px solid black; padding: 2px; margin: 5px 0;">*Taking off the deodorizing filter.</div> <p>5) Loosen one of the right fixing screw and separate the terminal cover. 6) Loosen three fixing screws of front grille.</p> <p>7) Pull the upper left and right of discharge softly for the outside cover to be pulled out.</p> <p>8) Pull softly the lower part of discharge and push it up.</p> <p>Caution; Assemble the front panel and fix the hooks of left and right.</p>	    

Disassembly and Reassembly

No	Parts	Procedure	Remark
2	Ass'y Tray Drain.	<ol style="list-style-type: none"> 1) Do "1" above 2) Take all the connector of PCB upper side out. (Inclusion Power cord) 3) Separate the outdoor unit connection wire from the terminal block. 4) If pulling the Main PCB up. it will be taken out. 	
3	Electrical Parts (Main PCB)	<ol style="list-style-type: none"> 1) Do "1", "2", above Separate the drain hose from the extension drain hose. 2) Pull tray drain out from the back body. 	
4	Heat Exchanger	<ol style="list-style-type: none"> 1) Do "1" and "2", "3", above 2) Loosen two fixing earth screws of right side. 3) Separate the connection pipe. 4) Separate the holder pipe at the rear side. 5) Loosen the three fixing screws of right and left side. 6) Lifting the heat exchanger up a little to push the up side for separation from the indoor unit. 	 
5	Fan Motor and Cross Fan	<ol style="list-style-type: none"> 1) Do "1" "2" "3" "4", above. 2) Loosen the fixing two screws and separate the motor holder. 3) Loosen the fixing screw of fan motor. (By use of M3 wrench) 4) Separate the fan motor from the fan. 5) Separate the fan from the left holder bearing. 	 

4-2 Outdoor Unit

No	Parts	Procedure	Remark
①	Cabinet	1) Turn off the unit and remove the power cable 2) Remove the top cover. 3) Remove the control box cover. 4) Unplug the ass'y cable. 5) Remove the cabi-side. 6) Remove the cabi-front. * When you assemble the parts, check if the each parts and electric connectors are fixed firmly.	<p data-bbox="1015 393 1469 414"><UD24B1(B2)E2/MH24ZA1(A2)X/UD26B1(B2)E3/MH26ZA1(A2)X></p>  <p data-bbox="1015 702 1469 723"><UD18B1(B2)E2/MH18ZA1(A2)X/UD19B1(B2)E2/MH19ZA1(A2)X></p> 
②	Fan Motor & Propeller Fan	1) Do Procedure ① above. 2) Remove the nut flange. (Turn to the right to remove as it is a left turned screw) 3) Disassemble the propeller fan.	<p data-bbox="1015 1021 1469 1042"><UD24B1(B2)E2/MH24ZA1(A2)X/UD26B1(B2)E3/MH26ZA1(A2)X></p>  <p data-bbox="1015 1340 1469 1361"><UD18B1(B2)E2/MH18ZA1(A2)X/UD19B1(B2)E2/MH19ZA1(A2)X></p>  

MEMO