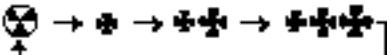


3. Operating Instructions and Installation

3-1 Operating Instructions

3-1-1 Name & Function of Key in remote controller

NO		NAMED OF KEY	FUNCTION OF KEY
1			On/Off Button. Use this button to start and stop air conditioner.
2		 ▲ (UP) ▼ (DOWN)	Temp. up button. If the ▲ button is pressed once, the setting temperature is increased by 1°C Temp. up button. If the ▼ button is pressed once, the setting temperature is decreased by 1°C
3		MODE	Each time you press this button, MODE is changed in the following order.   : Auto Mode  : Fan Only  : Cool Mode  : Heat Mode  : Dry Mode
4		TURBO	Use this button to provide heavy duty cooling & Heating for 30 minutes.
5		OFF 	Set up the reserve or cancel the timer on and timer off quickly
6			Use this button for sleep operation. (The SLEEP mode can be selected at COOL and HEAT mode.)
7			Adjusts air flow vertically.
8			Each time you press this button, FAN SPEED is changed in the following order. 
9	COVER TIMER	ON TIMER	Set up the time that operation start.
10		OFF TIMER	Set up the time that operation stop.
11		SET	Use this button to reserve the timer on.
12		CANCEL	Use this button to reserve or cancel the timer on and timer off.
13		 (UP)	If the  button is pressed once, the time increase by one minute during the time set mode, and ten minutes during the timer set mode.
14		 (DOWN)	If the  button is pressed once, the time decrease by one minute during the time set mode, and ten minutes during the timer set mode.
15		TIME	Without regard to ON/OFF condition in remote controller, use this button to set current time. Adjust the current time using  button. (Data can be transmitted after setting up the time)

3-1-1 Name & Function of Key in remote controller

1. **AUTO MODE** : In this mode, operation mode(COOL, HEAT, DRY) is selected automatically by the room temperature of initial operation.

Room Temp	Operation Type
Tr 21°C+ T	Cool Operation (Set Temp:AUTO SETTING)
21°C + T>Tr	Heat Operation (Set Temp : 22°C+ T)

T= -1°, -2°C, 0°C+1°C+2°C

T is controlled by setting temperature up/down key of remote controller

2. **COOL MODE** : The unit operates according to the difference between the setting and room temperature. (18°C~30°C)
3. **HEAT MODE** : The unit operates according to the difference between the setting and room temperature.(16°C~30°C)
 - *Prevention against cold wind : For about 3~5 minutes after initial operation, thermo control or “de-ice”, the indoor fan will either not operate or operate very slowly(510 rpm), then switch to the selected fan speed. This period is to allow the indoor unit's heat-exchanger to prewarm before emitting warm air.
 - *High temperature release function : The outdoor unit for and compressor ON/OFF control for safety operation, when the over-heat is heat exchanger of indoor unit.
 - *De-ice : Deicing operation is controlled by indoor unit's heat exchanger temperature and accumulating time of compressor's operation.
 - De-ice end by sensing of the processing time by de-ice Condition.
4. **DRY MODE** : Has 3 states, each determined by room temperature.
The unit operates in DRY mode.
*Compressor ON/OFF Time is controlled compulsorily(can not set up the fan speed, always breeze).
*Protective function : Low temperature release. (Prevention against freeze)
5. **TURBO MODE** : This mode is available in AUTO, COOL, HEAT, DRY, FAN MODE.
When this button is pressed at first, the air conditioner is operated “powerful” state for 30 minutes regardless of the set temperature, room temperature.
When this button is pressed again, or when the operating time is 30 minutes, turbo operation mode is canceled and returned to the previous mode.
*But, if you press the TURBO button in DRY or FAN mode that is changed with AUTO mode automatically.
6. **SLEEP MODE** : Sleep mode is available only in COOL or HEAT mode.
The operation will stop after 6 hours.
*In COOL mode : The setting temperature is automatically raised by 1°C each 1hour
When the temperature has been raised by total of 2°C, that temperature is maintained.
*In HEAT mode : The setting temperature is automatically dropped by 1°C each 1hour.
When the temperature has been dropped by total of 2°C, that temperature is maintained.
7. **FAN SPEED** : Manual (3 step), Auto (4 step)
Fan speed automatically varies depending on both the difference between setting and the room temperature.

8. COMPULSORY OPERATION :

For operating the air conditioner without the remote controller.

*AUTO : The operating is the same function that AUTO MODE in the remote controller.

9. SWING : BLADE-H is rotated vertically by the stepping motor.

*Memory louver : When ON/OFF button is pressed at stop state, the BLADE-H returns to its original location which is operating state before stop

*Swing Set : Press the  button under the remote control is displayed on LCD the  and the blades move up and down. about 45°. If the one more time press the  button, blades location is stop.

10. Quick OFF TIMER: OFF timer (quick timer) allows reservation or cancel the timer on and timer off quickly

When OFF timer button is pressed at operating state, LCD displays the polling state sequentially.

The LCD also displays the time remaining.

11. 24-Hour ON/OFF Real Setting Timer. : The air conditioner is turned ON at a specified time using ON TIMER.

OFF TIMER : The air Conditioner is turned OFF at a specified time using OFF TIMER.

*ON TIMER : Only timer LED lights on.

*OFF TIMER : Both timer and operation LED lights on.

*3 minutes delay timer.

12. SELF Diagnosis

LED DISPLAY				Check Point
operation	TIMER	FAN	Turbo	
■	○	○	○	Interruption of electric power and Power on.
○	■	○	○	Abnormal condition of the room sensor.
■	■	○	○	Abnormal condition of the indoor unit's heat exchanger sensor.
○	○	■	○	Indoor unit fan motor lock.

■ : LED blinking ○ : LED off

13. BUZZER SOUND : Whenever the ON/OFF button is pressed or whenever change occurs to the condition which is set up or select, the compulsory operation mode, buzzer is sounded "beep"

3-2 Installation

3-2-1 Selecting Area for Installation

Select an area for installation that is suitable to the customer's needs.

3-2-1(a) Indoor Unit

1. Make sure that you install the indoor unit in an area providing good ventilation. It must not be blocked by an obstacle affecting the airflow near the air inlet and the air outlet.
2. Make sure that you install the indoor unit in an area allowing good air handling and endurance of vibration of the indoor unit.
3. Make sure that you install the indoor unit in an area where there is no source of heat or vapor nearby.
4. Make sure that you install the indoor unit in an area from which hot or cool air is spread evenly in a room.
5. Make sure that you install the indoor unit in an area away from TVs, audio units, cordless phones, fluorescent lighting fixtures and other electrical appliances (at least 1 meter).
6. Make sure that you install the indoor unit in an area which provides easy pipe connection with the outdoor unit, and easy drainage for condensed water.
7. Make sure that you install the indoor unit in an area which is large enough to accommodate the measurements shown in figure on the next page.

3-2-1(b) Outdoor Unit

1. Make sure that you install the outdoor unit in area not exposed to the rain or direct sun light.
(Install a separate sunblind if exposed to direct sun light.)
2. Make sure that you install the outdoor unit in area allowing good air moment, not amplifying noise or vibration, especially to avoid disturbing neighbours.

(Fix the unit firmly if it is mounted in a high place.)

3. Make sure that you install the outdoor unit in area providing good ventilation and which is not dusty. It must not be blocked by any obstacle affecting the airflow near the air inlet and the air outlet.
4. Make sure that you install the outdoor unit in area free from animals or plants.
5. Make sure that you install the outdoor unit in area not blocking the traffic.
6. Make sure that you install the outdoor unit in area easy to drain condensed water from the indoor unit.
7. Make sure that you install the outdoor unit in area which provides easy connection within the maximum allowable length of a coolant pipe(10 meters).

Note

1. Add 10 grams of refrigerant (R-22) for every 1 meter if the pipe length exceeds the standard pipe length of 5 meters.
2. Maintain a height between the indoor and outdoor units of less than 3 meters.
8. Make sure that you install the outdoor unit in an area which is large enough to accommodate the measurements shown in figure on the next page.

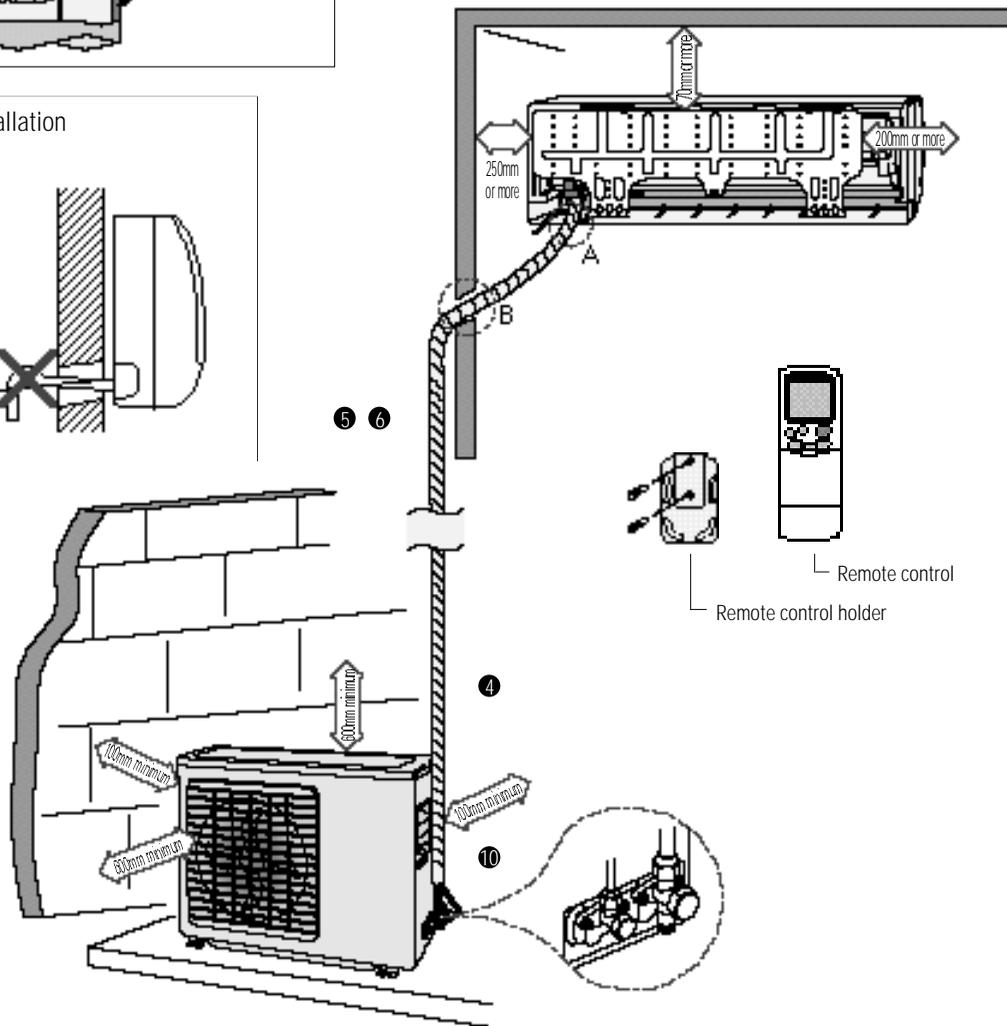
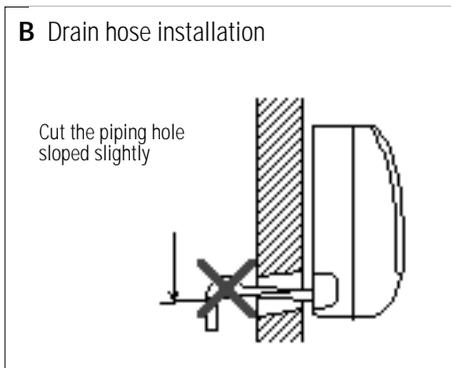
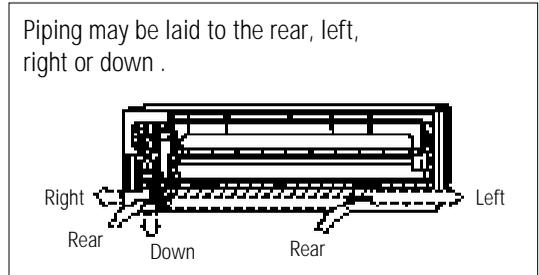
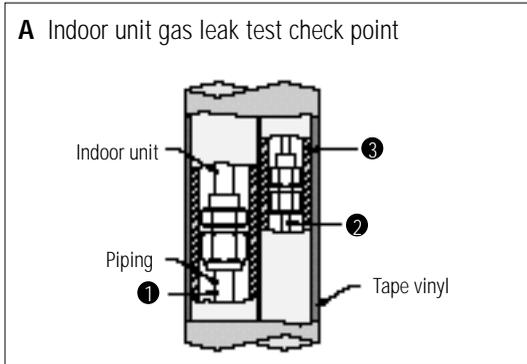
3-2-1(c) Remote Control Unit

1. Make sure that you install the remote control unit in an area free from obstacles such as curtains etc, which may block signals from the remote control unit.
2. Make sure that you install the remote control unit in an area not exposed to direct sunlight, and where there is no source of heat.
3. Make sure that you install the remote control unit in an area away from TVs, audio units, cordless phones, fluorescent lighting fixtures and other electrical appliances (at least 1 meter).

Caution :

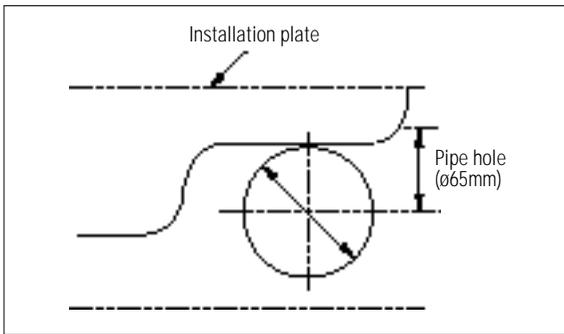
It is harmful to the air conditioner if it is used in the following environments: greasy areas (including areas near machines), salty areas such as coast areas, areas where sulfuric gas is present such as hot spring areas. Contact your dealer for advice.

3-2-2 Installation diagram of indoor unit and outdoor unit



①	Piping (Liquid) 1/4"		⑥	Clamper tube
②	7K/9K BTU 12K BTU	Piping(Gas)3/8" Piping(Gas)1/2"	⑦	Installation plate
③	Installation tube		⑧	Pipe-connection
④	Vinyl tape		⑨	Screw
⑤	Putty		⑩	Drain hose

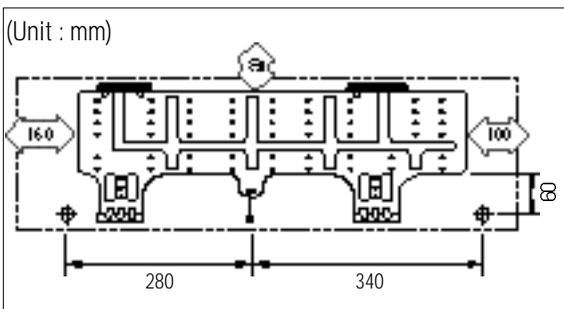
3-2-2(a) Fixing the Installation Plate



1. Determine the position of the pipe and drain hose hole using the right figure and drill the hole with an inner diameter of 65mm so that it slants slightly downwards.

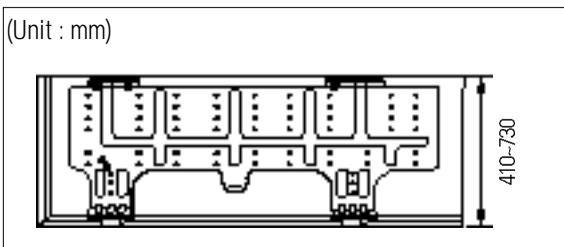
2. If you are fixing the indoor unit to a... Then follow Steps...

Wall	3.
Window frame	4 to 6.



3. Fix the installation plate to the wall in a manner appropriate to the weight of the indoor unit.

If you are mounting the plate on a concrete wall with anchor bolts, the anchor bolts must not project by more than 20mm.

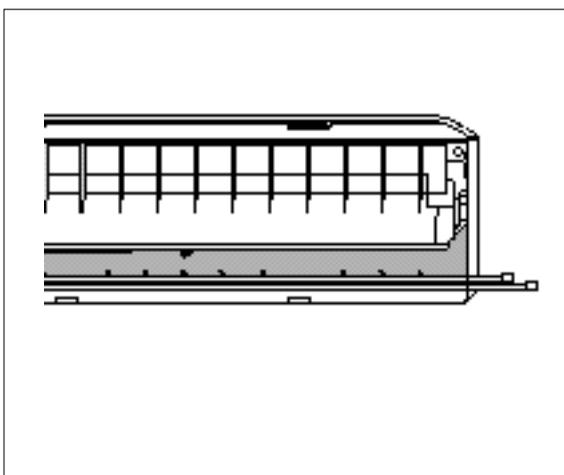


4. Determine the positions of the wooden uprights to be attached to the window frame.

5. Attach the wooden uprights to the window frame in a manner appropriate to the weight of the indoor unit.

6. Using tapped screws, attach the installation plate to the wooden uprights, as illustrated in the last figure opposite.

3-2-2(b) Purging the Unit



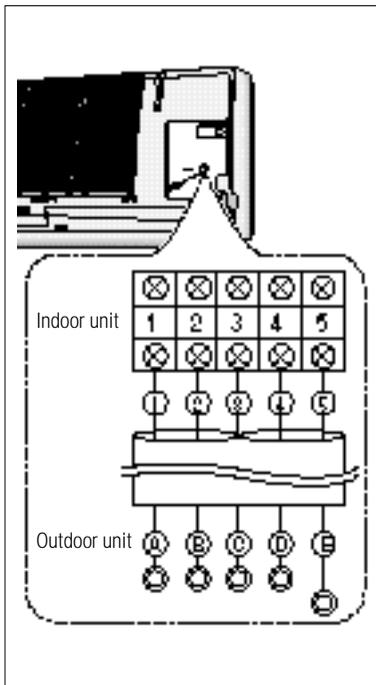
On delivery, the indoor unit is loaded with an inert gas. All this gas must therefore be purged before connecting the assembly piping. To purge the inert gas, proceed as follows.

Unscrew the caps at the end of each pipe.

Result : All inert gas escapes from the indoor unit.

- To prevent dirt or foreign objects from getting into the pipes during installation, do NOT remove the caps completely until you are ready to connect the piping.

3-2-2(c) Connecting the Assembly Cable.

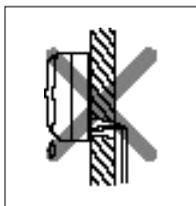


The outdoor unit is powered from the indoor unit via the assembly cable. If the outdoor unit is more than five metres away from the indoor unit, the cable must first be extended to a maximum of ten metres.

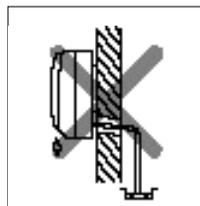
1. Extend the assembly cable if necessary.
2. Open the front grille by pulling on the tabs on the lower right and left sides of the indoor unit.
3. Remove the screw securing the connector cover.
4. Pass the assembly cable through the rear of the indoor unit and connect the assembly cable to terminals 1 to 5.
 - Each wire is labelled with the corresponding terminal number.
5. Firmly fix the ass'y cable with clamp wire holder.
6. Pass the other end of the cable through the 65mm hole in the wall.
7. Replace the connector cover, carefully tightening the screw.
8. Close the front grille.
9. For further details on how to plug the other end of the assembly cable into the outdoor unit, refer to page 12.

3-2-2(d) Installing and Connecting the Indoor Unit Drain Hose

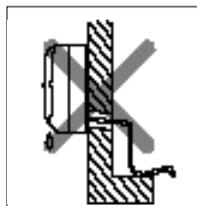
Care must be taken when installing the drain hose for the indoor unit to ensure that any condensation water is correctly drained outside. When passing the drain hose through the 65mm hole drilled in the wall, check that none of the following situations occur.



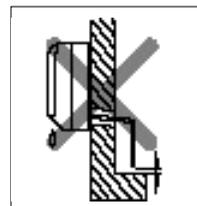
The hose must NOT slope upwards.



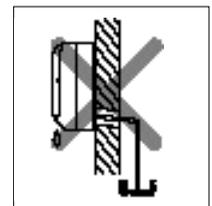
The end of the drain hose must NOT be placed in water.



Do NOT bend the hose in different directions.



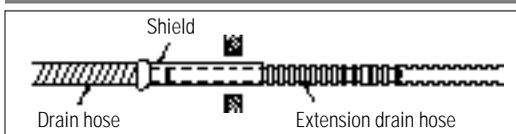
Keep a clearance of at least 5cm between the end of the hose and the ground.



Do NOT place the end of the drain hose in a hollow.

To install the drain hose, proceed as follows.

1. If necessary, connect the 2-metre extension to the drain hose.
2. If you are using the extension, insulate the inside part of the extension drain hose with a shield.
3. Pass the drain hose under the refrigerant piping, taking care to keep the drain hose tight.
4. Pass the drain hose through the hole in the wall, making sure that it is sloping downwards, as shown in the illustrations above.

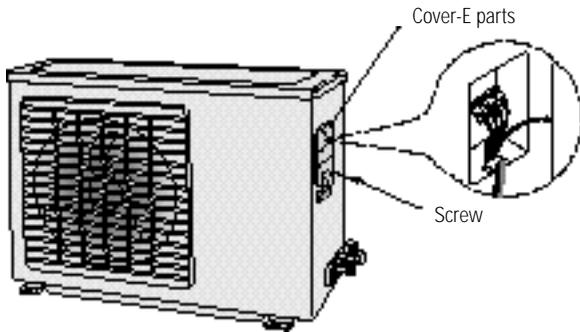


The hose will be fixed permanently into position once the whole installation has been tested for gas leaks; refer to page 16 for further details.

3-2-2(e) Outdoor unit installation

Wiring connection

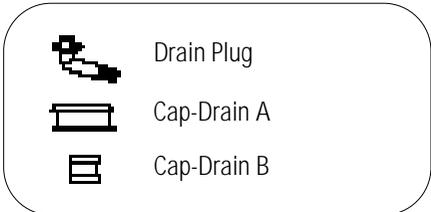
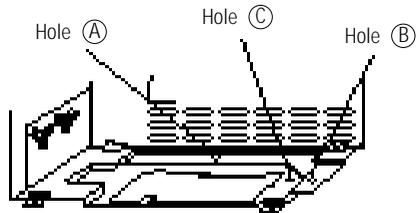
1. Remove the cover-E parts.
2. Firmly connect the cable connector in the terminal block.
3. Fasten the M4 ring terminal to the hole marked
4. Firmly fix the ass'y cable with clamp wire holder.
5. Assemble the cover-E parts.
6. To prevent the entry of water, form a trap of the ass'y cable as illustrated in the installation diagram of indoor and outdoor unit.



Installation of drain line

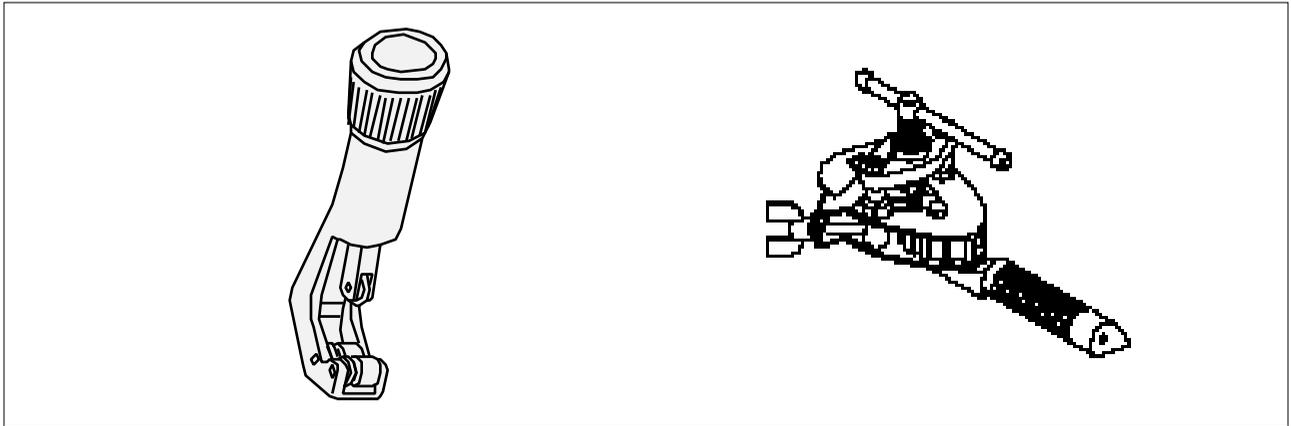
In heating and de-ice operation, condensed water may be generated. Install drain line as following procedure.

1. Close Hole (C) with Cap Drain A.
2. Close Hole (B) with Cap Drain B.
3. Insert Drain plug into Hole (A), and then connect drain hose to drain plug.
 - Inside diameter of drain hose is 18mm.



3-2-2(f) Flare Modification

• Tools used

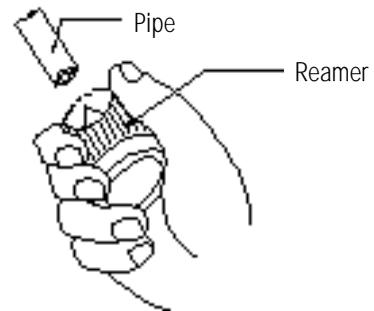
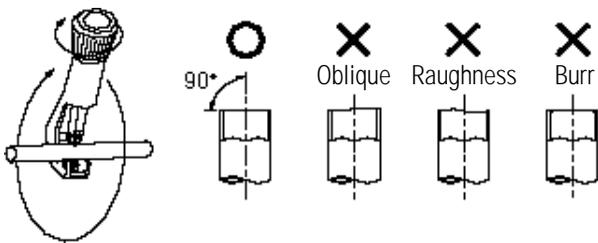


Flare modification procedure

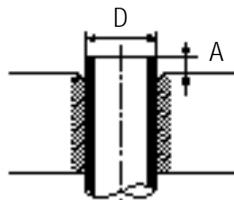
1) Cut the pipe using a pipe cutter.

2) Remove burrs at the tip of the pipe cut.

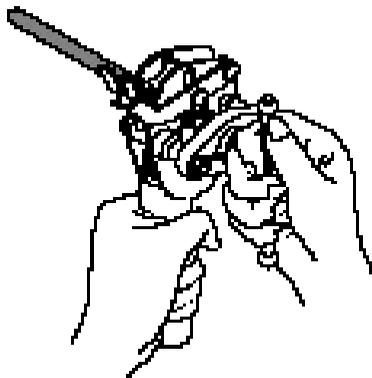
Caution : Burrs not removed may result in leakage of gas.



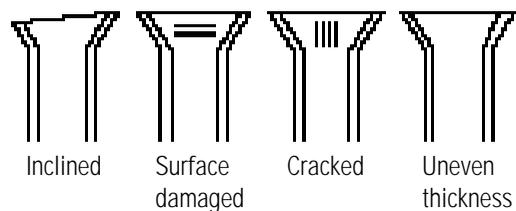
3) Insert a flare nut into the pipe and modify flare.



Outer diameter	A(mm)
ø6.35mm	1.3
ø9.52mm	1.8
ø12.7mm	2.0



* Unproper flaring



3-2-2(g) Air-Purge Procedure

- Use the refrigerant of the outdoor unit to purge air inside indoor unit and pipe.

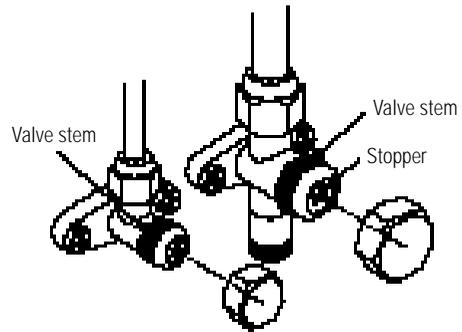
1. Remove the caps from the 2-way valve(B) and the 3-way valve(A).



2 Turn the 2-way valve cock approx. 45° counterclockwise to open it. Close it about 10 seconds later.



3 Check refrigerant leakage of each joint parts (A, B, C & D in right figure)



not leaking

Leaking

If leaking, tighten the flare nut one more time. If continues to leak, although the pipe fixing area has been tightened again, repair the leaking area.

4. Open the 2-way valve again.



5. Open the service valve cap of the 3-way valve and press the needle valve to discharge gas for 3 seconds and leave it for about 1 minute. Repeat the above procedure for 3 times to purge air.



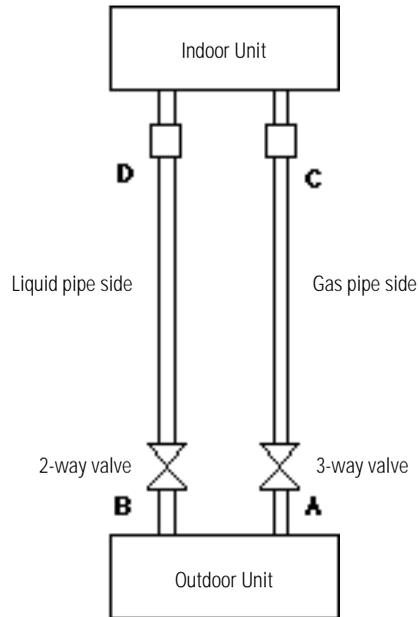
6. Open the 2-way valve and 3-way valve completely



7. Close the cap of each valve.

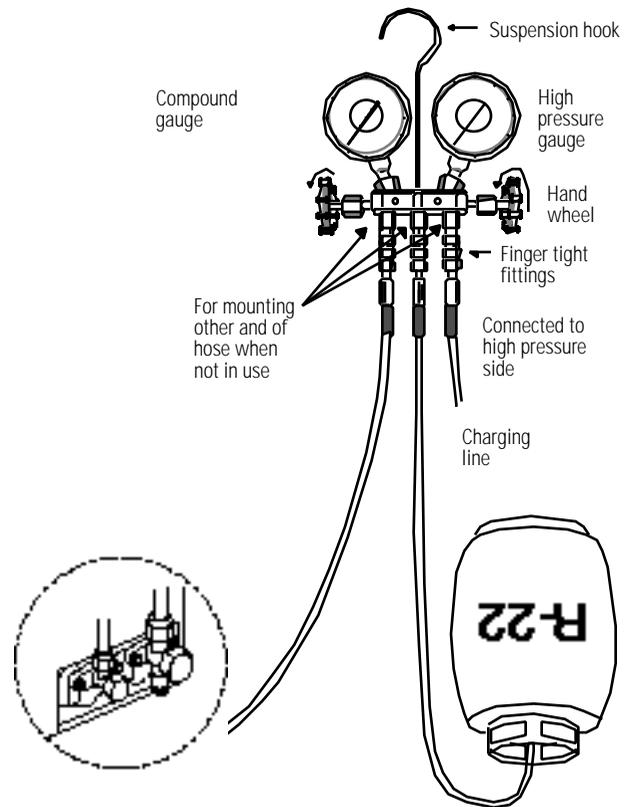
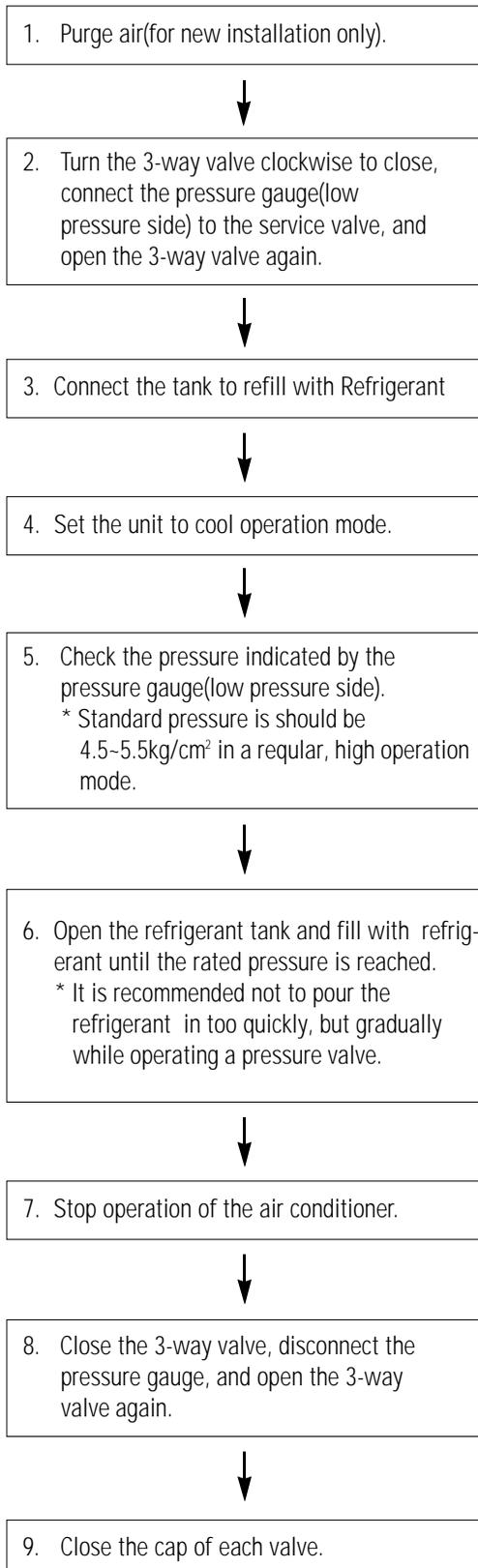


8. Check each valve for leakage.



3-2-2(h) Refrigerant Refill

- **Refill an air-conditioner with refrigerant when refrigerant has been leaked at installing or using**



3-2-2(i) Refrigerant Adjustment

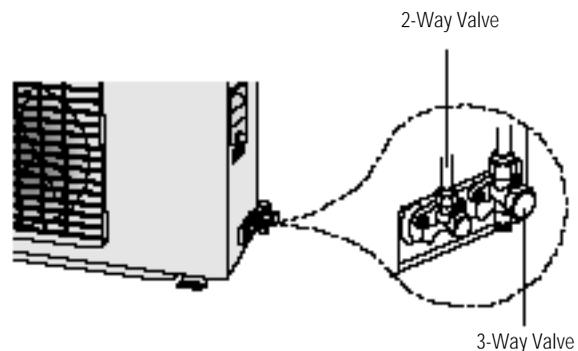
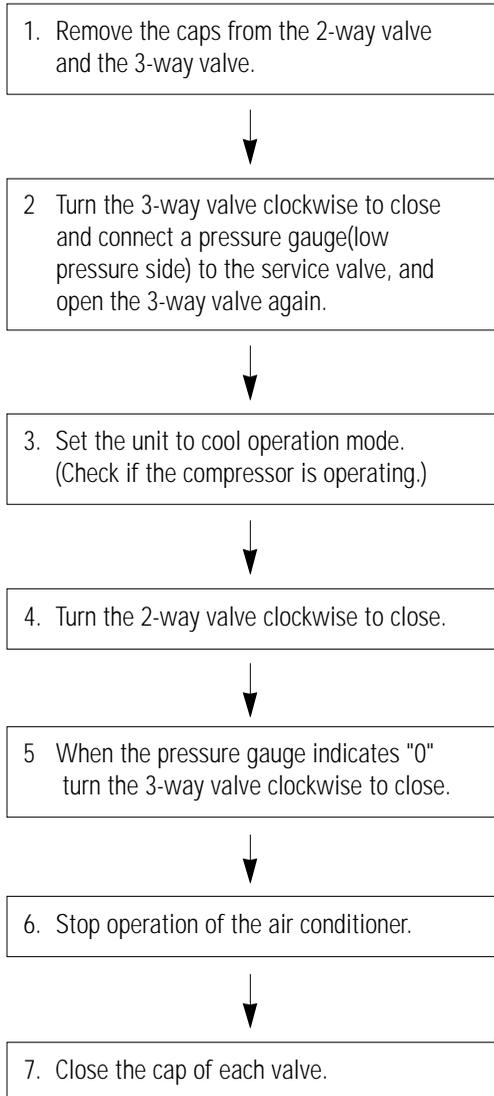
Class	At installation		At service	
	Air-Purge Method	Refrigerant Adjustment	Air-Purge Method	Refrigerant Quantity
5m Max.	Refer to the detailed Air-Purge Procedure	Unnecessary	Purge air using a vacuum pump or an additional refrigerant cylinder.	refer to specification sheet
5-10m		Add 10g of refrigerant (R-22) for every 1m.		Add 10g of refrigerant (R-22) for every 1m.

3-2-2(j) Flare nut fixing torque

Outer diameter	Torque (kg-cm)	
	Fixing Torque	Final Torque
ø 6.35 (9000Btu, 12000Btu) (Liquid Side)	160	200
ø 9.52 (9000Btu) (Gas Side)	300	350
ø 12.7 (12000Btu) (Gas Side)	500	550

3-2-2(k) "Pump down" Procedure

- **Pump down' shall be carried out when an evaporator is replaced or when the unit is relocated in another area.**



Relocation of the air conditioner

- Refer to this procedure when the unit is relocated.
- | | |
|--|---|
| <ol style="list-style-type: none"> 1. Carry out the pump down procedure (refer to the details of 'pump down'). 2. Remove the power cord. 3. Disconnect the assembly cable from the indoor and outdoor units. 4. Remove the flare nut connecting the indoor unit and the pipe.
At this time, cover the pipe of the indoor unit and the other pipe using a cap or vinyl plug to avoid foreign material entering. | <ol style="list-style-type: none"> 5. Disconnect the pipe connected to the outdoor unit.
At this time, cover the valve of the outdoor unit and the other pipe using a cap or vinyl plug to avoid foreign material entering. 6. Make sure you do not bend the connection pipes in the middle and store together with the cables. 7. Move the indoor and outdoor units to a new location. 8. Remove the mounting plate for the indoor unit and move it to a new location. |
|--|---|

MEMO