



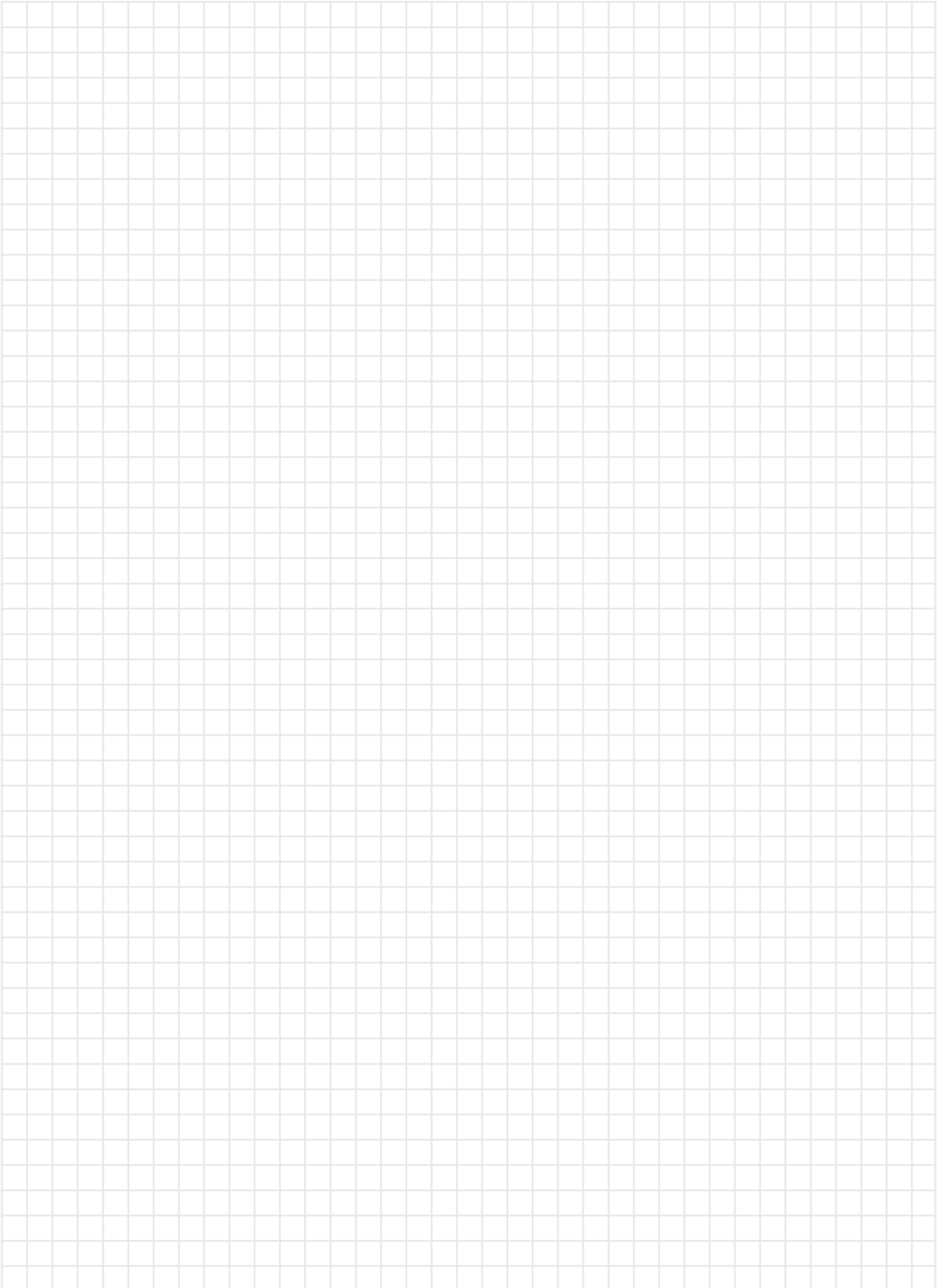
INSTALLATION MANUAL

Packaged air-cooled water chillers

EUWA(*)40KBXSDY1
EUWA(*)40KBXSDT1
EUWA(*)50KBXSDY1
EUWA(*)50KBXSDT1
EUWA(*)60KBXSDY1
EUWA(*)60KBXSDT1

EUWA(*)80KBXSDY1
EUWA(*)80KBXSDT1
EUWA(*)100KBXSDY1
EUWA(*)100KBXSDT1
EUWA(*)120KBXSDY1
EUWA(*)120KBXSDT1

NOTES



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erklärt auf seine alleinige Verantwortung daß die Modelle der Klimageräte für die diese Erklärung bestimmt ist:
déclare sous sa seule responsabilité que les appareils d'air conditionné visés par la présente déclaration:
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EUWA(*)40KBXY***, EUWA(*)50KBXY***, EUWA(*)60KBXY***, EUWA(*)80KBXY***, EUWA(*)100KBXY***, EUWA(*)120KBXY***,
EUWA(*)40KBXT***, EUWA(*)50KBXT***, EUWA(*)60KBXT***, EUWA(*)80KBXT***, EUWA(*)100KBXT***, EUWA(*)120KBXT***,

(*) = , A, B, C, ..., Z

* = , -, 1, 2, 3, ..., 9, A, B, C, ..., Z

are in conformity with the following standard(s) or other normative document(s), provided that these are used in accordance with our instructions:
der/den folgenden Norm(en) oder einem anderen Normdokument oder -dokumenten entspricht/entsprechen, unter der Voraussetzung, daß sie gemäß unseren Anweisungen eingesetzt werden:
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EN60335-2-40,

following the provisions of:
gemäß den Vorschriften der:
conformément aux stipulations des:
overeenkomstig de bepalingen van:
siguiendo las disposiciones de:
secondo le prescrizioni per:
με τήρηση των διατάξεων των:
de acordo com o previsto em:
under iagttagelse af bestemmelserne i:
enligt villkoren i:
gitt i henhold til bestemmelsene i:
noudattaen määräyksiä:

Low Voltage 73/23/EEC
Machinery Safety 98/37/EEC
Electromagnetic Compatibility 89/336/EEC
Pressure Equipment 97/23/EEC

Directives, as amended.
Direktiven, gemäß Änderung.
Directives, telles que modifiées.
Richtlijnen, zoals geamendeerd.
Directivas, según lo enmendado.
Directive, come da modifica.
Οδηγιών, όπως έχουν τροποποιηθεί.
Directivas, conforme alteração em.
Direktiver, med senere ændringer.
Direktiv, med foretagne ændringer.
Direktiver, med foretatte endringer.
Direktiivejä, sellaisina kuin ne ovat muutettuina.

* as set out in the Technical Construction File **Daikin.TCF.013** and judged positively by **KEMA** according to the **Certificate 71801-KRQ/ECM97-4240**.
** as set out in the Technical Construction File **Daikin.TCFP.002** and judged positively by **AIB Vinçotte (NB0026)** (Applied module H) according to the **Certificate 52846/01/12/01**.
* wie in der Technischen Konstruktionsakte **Daikin.TCF.013** aufgeführt und von **KEMA** positiv ausgezeichnet gemäß **Zertifikat 71801-KRQ/ECM97-4240**.
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* zoals vermeld in het Technisch Constructiedossier **Daikin.TCF.013** en in orde bevonden door **KEMA** overeenkomstig **Certificaat 71801-KRQ/ECM97-4240**.
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* delineato nel File Tecnico di Costruzione **Daikin.TCF.013** e giudicato positivamente da **KEMA** secondo il **Certificato 71801-KRQ/ECM97-4240**.
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* som anført i den Tekniske Konstruktionsfil **Daikin.TCF.013** og positivt vurderet af **KEMA** i henhold til **Certifikat 71801-KRQ/ECM97-4240**.
** som anført i den Tekniske Konstruktionsfil **Daikin.TCFP.002** og positivt vurderet af **AIB Vinçotte (NB0026)** (Anvendt modul H) i henhold til **Certifikat 52846/01/12/01**.
* utrustningen är utförd i enlighet med den Tekniska Konstruktionsfilen **Daikin.TCF.013** som positivt intygats av **KEMA** vilket också framgår av **Certifikat 71801-KRQ/ECM97-4240**.
** i enlighet med den Tekniska Konstruktionsfilen **Daikin.TCFP.002** som positivt intygats av **AIB Vinçotte (NB0026)** (Fastsatt modul H) vilket också framgår av **Certifikat 52846/01/12/01**.
* som det fremkommer i den Tekniske Konstruktionsfilen **Daikin.TCF.013** og gennem positivt bedømmelse af **KEMA** ifølge **Sertifikat 71801-KRQ/ECM97-4240**.
** som det fremkommer i den Tekniske Konstruktionsfilen **Daikin.TCFP.002** og gennem positivt bedømmelse af **AIB Vinçotte (NB0026)** (Anvendt modul H) ifølge **Sertifikat 52846/01/12/01**.
* jotka on esitetty Teknisessä Asiakirjassa **Daikin.TCF.013** ja jotka **KEMA** on hyväksynyt **Sertifikaatin 71801-KRQ/ECM97-4240** mukaisesti.
** jotka on esitetty Teknisessä Asiakirjassa **Daikin.TCFP.002** ja jotka **AIB Vinçotte (NB0026)** on hyväksynyt (Sovellettu moduli H) **Sertifikaatin 52846/01/12/01** mukaisesti.



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Thank you for purchasing this Daikin air conditioner.



READ THIS MANUAL ATTENTIVELY BEFORE STARTING UP THE UNIT. DO NOT THROW IT AWAY. KEEP IT IN YOUR FILES FOR FUTURE REFERENCE.

IMPROPER INSTALLATION OR ATTACHMENT OF EQUIPMENT OR ACCESSORIES COULD RESULT IN ELECTRIC SHOCK, SHORT-CIRCUIT, LEAKS, FIRE OR OTHER DAMAGE TO THE EQUIPMENT. BE SURE ONLY TO USE ACCESSORIES MADE BY DAIKIN WHICH ARE SPECIFICALLY DESIGNED FOR USE WITH THE EQUIPMENT AND HAVE THEM INSTALLED BY A PROFESSIONAL.

IF UNSURE OF INSTALLATION PROCEDURES OR USE, ALWAYS CONTACT YOUR DAIKIN DEALER FOR ADVICE AND INFORMATION.

INTRODUCTION

The Daikin EUWA(*)-KBX air-cooled water chillers are designed for outdoor installation and used for cooling applications only. The units are available in 6 standard sizes with nominal cooling capacities ranging from 101 to 300 kW.

The EUWA(*) units can be combined with Daikin fan coil units or air handling units for air conditioning purposes. They can also be used for supplying chilled water for process cooling.

The present installation manual describes the procedures for unpacking, installing and connecting the EUWA(*) units.

(*) = , , A, B, C, ..., Z

Technical specifications [*]

Model		EUWA(*)40	EUWA(*)50	EUWA(*)60
Dimensions HxWxD	(mm)	2135x3980x1110	2135x3980x1110	2135x3980x1110
Weight				
- machine weight	(kg)	1391	1600	1705
- operation weight	(kg)	1439	1655	1798
Connections				
- water inlet	(mm)	ø114.3	ø114.3	ø141.3
- water outlet	(mm)	ø114.3	ø114.3	ø141.3

Model		EUWA(*)80	EUWA(*)100	EUWA(*)120
Dimensions HxWxD	(mm)	2156x2210x3980	2156x2210x3980	2156x2210x3980
Weight				
- machine weight	(kg)	2524	2896	3007
- operation weight	(kg)	2604	3030	3132
Connections				
- water inlet	(mm)	ø141.3	ø168.3	ø168.3
- water outlet	(mm)	ø141.3	ø168.3	ø168.3

Electrical specifications [*]

Model EUWA(*)	40SD		50SD		60SD		80SD		100SD		120SD	
	Y1	T1	Y1	T1	Y1	T1	Y1	T1	Y1	T1	Y1	T1
Power circuit												
- Phase	3~	3~	3~	3~	3~	3~	3~	3~	3~	3~	3~	3~
- Frequency	(Hz)	50	50	50	50	50	50	50	50	50	50	50
- Voltage	(V)	400	230	400	230	400	230	400	230	400	230	400
- Voltage tolerance	(%)	+/-10	+/-10	+/-10	+/-10	+/-10	+/-10	+/-10	+/-10	+/-10	+/-10	+/-10

Options and features [*]

Options

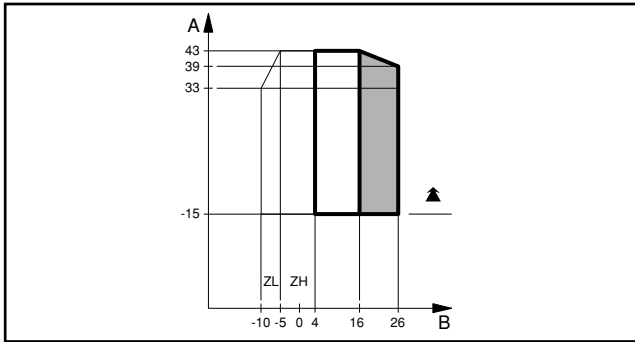
- Ampere and voltmeter
- Glycol application for leaving evaporator water down to -10°C or -5°C
- Main isolator switch
- Dual pressure relief valve
- Anti-vibration kit
- Water flow switch
- Low noise operation
- Condenser protection grills
- Separate Eprom for the languages: German, French, Spanish, Italian and Norwegian
- BMS Connection (MODBUS/J-BUS, BACNET)
- Daikin Integrated Chiller Network (DICN)

Features

- Evaporator heatertape
- Low ambient operation (-15°C)
- Liquid line solenoid valve
- Sight glass with moisture indication
- Voltage free contacts
 - general operation/pumpcontact
 - alarm
 - operation circuit 1
 - operation circuit 2 (only for EUWA(*)80~120)
- Remote inputs
 - remote start/stop
 - dual setpoint
 - disable circuit 1 (only for EUWA(*)80~120)
 - disable circuit 2 (only for EUWA(*)80~120)

(*) Refer to the operation manual or engineering data book for the complete list of specifications, options and features.

OPERATION RANGE



- A Outdoor temperature (°CDB)
- B Leaving water temperature evaporator (°C)
- Standard operation range
- Range for pull down operation
- Standard

MAIN COMPONENTS (refer to the outlook diagram supplied with the unit)

1. Evaporator
2. Condenser
3. Compressor 1 (M1C) with pressure relief valve
4. Discharge stopvalve
5. Liquid stopvalve
6. Suction stopvalve (optional)
7. Chilled water in
8. Chilled water out
9. Water drain evaporator
10. Air purge evaporator
11. Leaving water temperature sensor (R4T)
12. Entering water temperature sensor (R3T)
13. Ambient temperature sensor (R5T)
14. Drier + charge valve
15. Power supply intake
16. Emergency stop (S5E)
17. Switchbox
18. Digital display controller
19. Field wiring intake
20. Main isolator switch (optional - S13S)
21. Compressor 2 (M2C) with pressure relief valve

SELECTION OF LOCATION

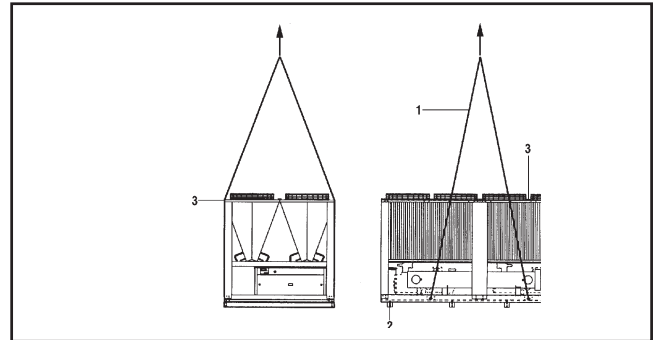
The units are designed either for roof mounting or ground level mounting and should be installed in a location that meets the following requirements:

1. The foundation is strong enough to support the weight of the unit and the floor is flat to prevent vibration and noise generation.
2. The space around the unit is adequate for servicing and the minimum space for air inlet and air outlet (refer to the operation manual) is available.
3. There is no danger of fire due to leakage of inflammable gas.
4. Select the location of the unit in such a way that neither the discharged air nor the sound generated by the unit disturb anyone.
5. Make sure that the air inlet and outlet of the unit are not positioned towards the main wind direction. Frontal wind will disturb the operation of the unit. If necessary, use a windscreen to block the wind.

6. Ensure that water cannot cause any damage to the location in case it drips out of the unit.

INSPECTING AND HANDLING THE UNIT

At delivery, the unit should be checked and any damage should be reported immediately to the carrier claims agent.



When handling the unit, take into account the following:

1. Lift the unit preferably with a crane and belts in accordance with the instructions on the unit. The length of the ropes (1) to be used for lifting are 4m minimum each.
2. The unit is shipped with wooden beams (2) under it, these have to be removed before installation.
3. In order to avoid possible damage caused by lifting activities, protectors (3) are fixed along the top of the unit. These protectors have to be taken off after installation of the unit.

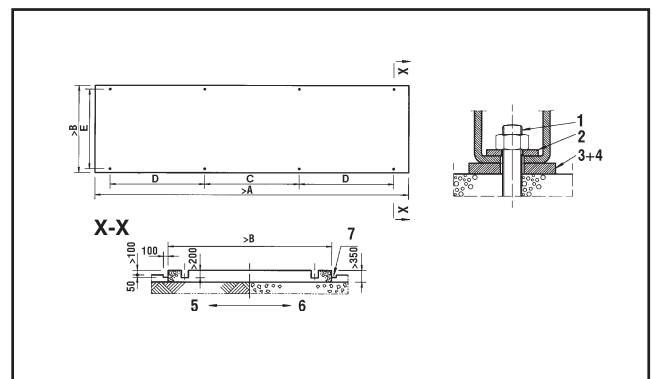
UNPACKING AND PLACING THE UNIT

1. Remove the wooden beams from the unit.
2. Install vibration mountings in case of a roofmounted unit or other installation where noise and vibration might be an impediment.
3. Set the unit on a solid and level foundation.

Roof mounted: The unit should be installed on steelchannel or I-beam frame to support the unit on the roof, or it can be installed on a concrete base.

Ground level mounted: The unit should be installed on a solid base. It is recommended to fix the unit on a concrete base with anchor bolts.

Ground level mounting



- Fix anchor bolts (1) into the concrete foundation. When finally fixing the unit by means of these anchor bolts, make sure that the washers for channel DIN434 (2), and both field supplied rubber plates (3) and field supplied raw cork or rubber sheets (4) for better vibration protection, are installed as indicated.

- The concrete foundation should approximately be 100mm higher than the floor level for ease of plumbing work and better drain.

MODEL	A	B	C	D	E	anchor bolt size	Qty
EUWA(*)40	3980	1110	1200	1200	1013	M16X200	8
EUWA(*)50	3980	1110	1200	1200	1013	M16X200	8
EUWA(*)60	3980	1110	1200	1200	1013	M16X200	8
EUWA(*)80	3980	2210	1100	1100	2125	M16X200	8
EUWA(*)100	3980	2210	1400	950	2125	M16X200	8
EUWA(*)120	3980	2210	1400	950	2125	M16X200	8

- Make certain that the foundation surface is even and flat.

Note 

- The measurement tabulated is based on the fact the base is made in the ground (5) or on a concrete floor (6). In case the base is made on a rigid floor, it is possible to include thickness of concrete floor in that of the base.
 - In case a base is made on concrete floor, make sure to provide a ditch (7) as shown. It is important to extract drainage regardless of whether a base is made in the ground or on the concrete floor (ditch-sewerage).
 - Ingredient ratio of the concrete is: cement 1, sand 2 and gravel 3. Insert iron bars of Ø10 at every interval of 300mm. The edge of the concrete base should be planed.
- Remove the protectors for lifting (yellow) from the unit.

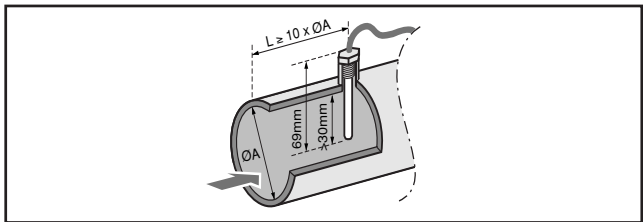
CHECKING THE WATER CIRCUIT

The units are equipped with a water inlet and water outlet for connection to a chilled water circuit. This circuit must be provided by a licensed technician and must comply with all relevant European and national regulations.

Before continuing the installation of the unit, check the following points:

- A circulation pump must be provided in such a way that it discharges the water directly into the evaporator.
- A flow switch must be installed in the water outlet pipe to prevent the unit from operating at a water flow which is too low. A terminal is provided in the switch box for the electrical connection of the flow switch.
For units in a DICN configuration, every chiller can either have an individual circulation pump or 1 pump can discharge water in a distributor that leads water to several chillers. In both cases, all units must be foreseen by separate flowswitches in their water outlet pipe!
- A wire mesh strainer should be installed at the pump suction to protect the pump and the heat exchanger from foreign matter. The mesh size has to be between 0.5 and 1.5 mm.
- Drain taps must be provided at all low points of the system to permit complete drainage of the circuit during maintenance or in case of shut down. A drain plug is provided to drain the evaporator. When doing this, also remove the air plug (refer to the outlook diagram).
- Air vents must be provided at all high points of the system. The vents should be located at points which are easily accessible for servicing. An air plug is provided on the evaporator (refer to the outlook diagram).
- Shut-off valves should be provided at the unit so that normal servicing can be accomplished without draining the system.
- Vibration eliminators in all water piping connected to the chiller are recommended to avoid straining the piping and transmitting vibration and noise.
- For units in a DICN configuration with common leaving water control, be sure to foresee an insertion hole for the additional water temperature sensor. Sensor and sensor holder are optional parts.
The insertion hole shall be 1/4" GAS female thread and should be located in the mixed waterflow of the chillers.

Make sure that the sensortip is in the waterflow and that you have a length of straight pipe (L) of at least 10 x the pipe diameter (A) before the sensor.



Choose the position of insertion in a way that the cable length of the sensor (12m) is long enough to be attached to the master PCB.

CONNECTING THE WATER CIRCUIT

The evaporator is foreseen of flexible joints for the water inlet and outlet (refer to the outlook diagram). Evaporator water connections are to be made in accordance with the outlook diagram, respecting the water in- and outlet.

If air, moisture or dust gets in the water circuit, problems may occur. Therefore, always take into account the following when connecting the water circuit:

- Use clean pipes only.
- Hold the pipe end downwards when removing burrs.
- Cover the pipe end when inserting it through a wall so that no dust and dirt enter.

WATER CHARGE, FLOW AND QUALITY

To assure proper operation of the unit a minimum water volume is required in the system and the water flow through the evaporator must be within the operation range as specified in the table below.

	Minimum water volume (l)	Minimum water flow	Maximum water flow
EUWA(*)40	1450 /a	150 l/min	600 l/min
EUWA(*)50	1850 /a	200 l/min	715 l/min
EUWA(*)60	2200 /a	235 l/min	950 l/min
EUWA(*)80	1300 /a	300 l/min	1165 l/min
EUWA(*)100	1650 /a	395 l/min	1580 l/min
EUWA(*)120	1900 /a	455 l/min	1665 l/min

a: steplength (default 1.5K)

For leaving water control, the waterflow should moreover fulfill the criteria below as to minimize hunting of the chiller:

$$m > Q \times \text{step} / (2 \times a1 \times C)$$

- Q: biggest cooling capacity of the unit within the range of the application (kW) (see engineering data book)
- Step: minimum capacity step of the unit (see Engineering Data)
- m: massflow through the unit (kg/s)
- C: specific heat capacity of the fluidum (kJ/kg°C) = 4.186 kJ/kg°C for water
- a1: steplength (°C) (for designation of a1, refer to the operation manual, ANNEX I)

Example:

Leaving water control. Steplength a1 is set to 1.0°C.
 Operation conditions: Leaving water temperature: 7°C
 Ambient conditions: 20°C to 35°C

	Q at ambient 20°C	Minimum step	Minimum Required Flow to minimize hunting
EUWA(*)60	202 kW	0.55	202x0.55/2x1x4.186 = 13.2 kg/s = 796 l/min
EUWA(*)120	384 kW	0.25	384x0.25/2x1x4.186 = 11.46 kg/s = 688 l/min

Note For units in a DICN configuration, the minimum required water volume in the system must equal the biggest required minimum volume of every individual chiller in the system.

The water quality must be in accordance with the specifications listed in the table below.

		circulating water	supply water	tendency if out of criteria
Items to be controlled				
pH	at 25°C	6.8-8.0	6.8-8.0	corrosion + scale
Electrical conductivity	[mS/m] at 25°C	< 40	< 30	corrosion + scale
Chloride ion	[mgCl/l]	< 50	< 50	corrosion
Sulfate ion	[mgSO ₄ /l]	< 50	< 50	corrosion
M-alkalinity (pH4.8)	[mgCaCO ₃ /l]	< 50	< 50	scale
Total hardness	[mgCaCO ₃ /l]	< 70	< 70	scale
Calcium hardness	[mgCaCO ₃ /l]	< 50	< 50	scale
Silica ion	[mgSiO ₂ /l]	< 30	< 30	scale
Items to be referred to				
Iron	[mgFe/l]	< 1.0	< 0.3	corrosion + scale
Copper	[mgCu/l]	< 1.0	< 0.1	corrosion
Sulfide ion	[mgS ²⁻ /l]	not detectable	not detectable	corrosion
Ammonium ion	[mgNH ₄ ⁺ /l]	< 1.0	< 0.1	corrosion
Remaining chloride	[mgCl/l]	< 0.3	< 0.3	corrosion
Free carbide	[mgCO ₂ /l]	< 4.0	< 4.0	corrosion
Stability index		-	-	corrosion + scale



The water pressure should not exceed the maximum working pressure of 10 bar.

Note Provide adequate safeguards in the water circuit to make sure that the water pressure will never exceed the maximum allowable working pressure.

PIPING INSULATION

The complete water circuit, inclusive all piping, must be insulated to prevent condensation and reduction of the cooling capacity.

Protect the water piping against water freezing during winter period (e.g. by using a glycol solution or heatertape).

FIELD WIRING



All field wiring and components must be installed by a licensed electrician and must comply with relevant European and national regulations.

The field wiring must be carried out in accordance with the wiring diagram supplied with the unit and the instructions given below.

Be sure to use a dedicated power circuit. Never use a power supply shared by another appliance.

Parts table

F1,2,3U	: Main fuses for the unit
F4,5U	: Fuses for the evaporator heatertape
H1P	: Indication lamp general operation
H2P	: Indication lamp alarm
H3,4P	: Indication lamp operation circuit 1, circuit 2
L1,2,3	: Main terminals
PE	: Main earth terminal
S6S	: Remote start/stop switch

S8L	: Flowswitch
S9L	: Contact that closes if the pump is working
S10S	: Switch to make selection between setpoint 1 and 2
S11S,S12S	: Switch that disables circuit 1, circuit 2 when closed
S13S	: Main isolator switch
- - -	: Field wiring

Power circuit and cable requirements

- The electrical power supply to the unit should be arranged so that it can be switched on or off independently of the electrical supply to other items of the plant and equipment in general.
- A power circuit must be provided for connection of the unit. This circuit must be protected with the required safety devices, i.e. a circuit breaker, a slow blow fuse on each phase and an earth leak detector. Recommended fuses are mentioned on the wiring diagram supplied with the unit. For a system with chillers in a DICN configuration, be sure to provide a separate power circuit for every chiller.



Switch off the main isolator switch before making any connections (switch off the circuit breaker, remove or switch off the fuses).

Connection of the air-cooled water chiller power supply

- Using the appropriate cable, connect the power circuit to the L1, L2 and L3 terminals of the unit. In case the option "main isolator switch" is installed on the unit, the power circuit should be connected to the terminals 2,4 and 6 of the main isolator switch.
- Connect the earth conductor (yellow/green) to the earthing terminal PE.

Interconnection cables

- In addition to the power supply cable, a cable must be provided for the connection of the flow switch.

Be sure to interlock so, that the compressor will not come into operation unless the waterpump is operated. For this purpose 2 spare terminals are provided in the switch box. Refer to the wiring diagram supplied with the unit.

For units in a DICN configuration, be sure to provide every chiller with its own flow switch, and be sure to interlock with the pump that is serving the chiller.

- Heater tape power supply

The heatertape must be connected to an independent supply 1~50Hz, 230V and must be connected year-round. Separate fuses have to be installed in the field (refer to the wiring diagram supplied with the unit).

- Voltage free contacts

The controller is provided with some voltage free contacts to indicate the status of the unit. These voltage free contacts can be wired as described on the wiring diagram. The maximum allowable current is 4A.

- Remote inputs

Besides the voltage free contacts, there are also possibilities to install remote inputs. They can be installed as shown on the wiring diagram.

For units in DICN configuration, note the following:

- Switch for remote on/off:

Units with status **NORMAL** or **STANDBY** will be controlled by the remote on/off switch connected to the chiller defined as **MASTER**.

Units with status **DISCONNECT** are controlled by the switch

connected to them.

See also operation manual: "Selecting local or remote on/off control"

- Remote dual setpoint switch:

The remote dual setpoint switch should only be connected to the chiller defined as MASTER.

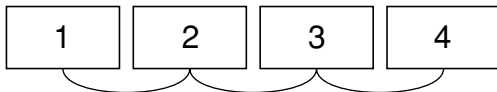
However in case the master drops out because of e.g. a power supply failure, it might be interesting to have the dual temperature switch installed to the other units as well.

- Note:

For wiring examples, refer to the separate manual "Installation examples for a DICN configuration".

Connection and setup of a DICN system (optional)

For a system with chillers in a DICN configuration, the chillers have to be connected as shown in the figure below.



Make the connection as shown on the wiring diagram using an AWG20/22 shielded cable, made up of a twisted pair plus shield.

Take care of the polarity! TX+ on one chiller must be connected to TX+ on another chiller. The same for TX-.

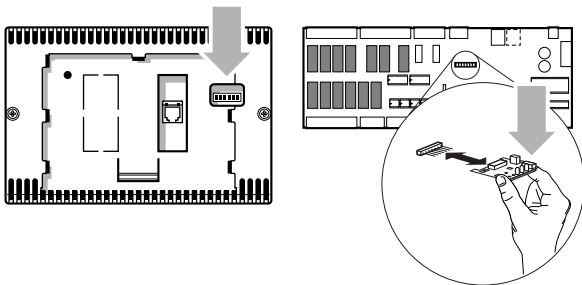
Setting the addresses

Set the addresses on the address cards on the PCB's and on the controllers by means of DIP-switches according to the drawing below:



Any unit can be master, slave1, slave2 or slave3.

Where to find the DIP-switches



It is advised to gently remove the address card from the PCB for setting the DIP-switches and to put it back in place afterwards.

Important

Be sure to attach - in case of common leaving water control - the optional temperature sensor (R8T) to PCBA of the master at terminals B4 - AVSS.

Cable for digital controller (see operation manual digital controller)

- The digital controller is connected to the controller PCB inside the unit by means of a 6-ray cable and a connector located on the rear side of the controller.
In case you prefer to operate the controller from a distance, you are allowed to replace the standard installed connection cable between the controller and the PCB by a cable of up to 1000 metres (EUWA(*)40~60) or 300 metres (EUWA(*)80~120). Specifications of the cable: 6-ray telephone cable with a maximum cable resistance of 0.1 Ω/m.
- If you operate the digital controller from a distance with a cable as specified above, close the hole in the switch box cover with the supplied polycarbonate plate.
- For units in a DICN configuration, the digital controllers of the units can be installed remotely at a distance of up to 50 metres by using a 6-ray telephone cable with a maximum cable resistance of 0.1 Ω/m.



To avoid damage to the controllers liquid crystals during winter time, do not shut off the main power supply.

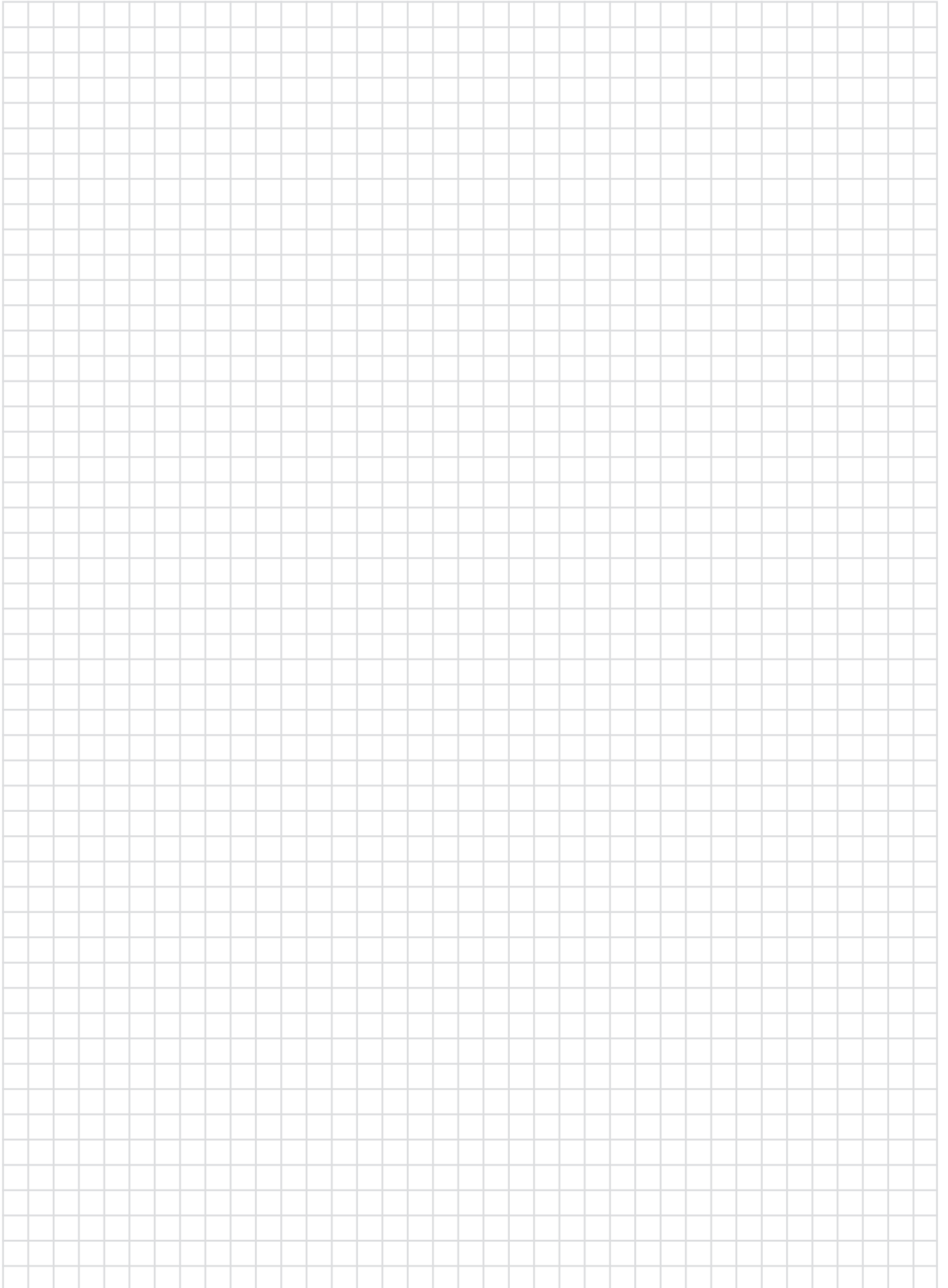
BEFORE STARTING



The unit should not be started, not even for a very short period of time, before the following pre-commissioning checklist is filled out completely.

tick ✓ when checked	standard steps to go through before starting the unit
	1. Check for external damage .
	2. Remove all lifting protectors (yellow).
	3. Open all shut-off valves indicated by a red label: "OPEN THIS VALVE BEFORE OPERATION" + EUWA(*)40~60: 2 shut-off valves + EUWA(**)40~60: 3 shut-off valves + EUWA(*)80~120: 4 shut-off valves + EUWA(**)80~120: 6 shut-off valves (*) = , , Q (**) = D, S
	4. Install mainfuses, earth leak detector and mainswitch . Recommended fuses: aM according to IEC standard 269-2. <i>Refer to the wiring diagram for size.</i>
	5. Supply the main voltage and check if it is within the allowable ±10% limits of the nameplate rating. The electrical main power supply should be arranged so, that it can be switched on or off independently of the electrical supply to other items of the plant and equipment in general. <i>Refer to the wiring diagram, terminals L1, L2 and L3.</i>

NOTES



BRIEF OPERATION INSTRUCTIONS

EUWA(*)-KBX Packaged air-cooled water chiller



Equipment supplier: _____

.....

Phone:

Service department: _____

.....

Phone:

EQUIPMENT TECHNICAL DATA

Manufacturer	: DAIKIN EUROPE	Power supply (V/Ph/Hz/A)	:
Model	:	Maximum high pressure	: 19 bar
Serial number	:	Charging weight (kg) R-134a	:
Year of construction	:		

START-UP AND SHUT DOWN

- ▶ Start-up by switching on the circuit breaker of the power circuit. The operation of the water chiller is then controlled by the Digital Display Controller.
- ▶ Shut-down by switching off the controller and the circuit breaker of the power circuit.

WARNINGS

Emergency shut down : Switch off the **circuit breaker** located on

.....

.....

Air inlet and outlet : Always keep the air inlet and outlet free to obtain the maximum cooling capacity and to prevent damage to the installation.

Refrigerant charge : Use refrigerant R-134a only.

First aid : In case of injuries or accidents immediately inform:



- ▶ **Company management** : Phone
- ▶ **Emergency physician** : Phone
- ▶ **Fire service** : Phone



