




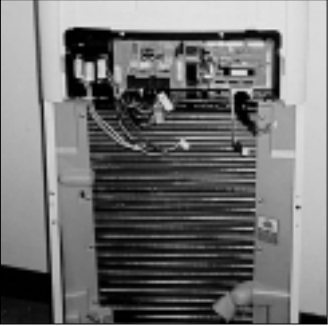
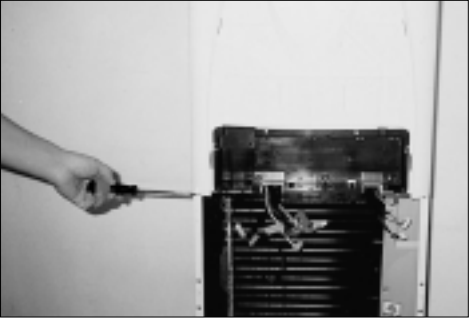





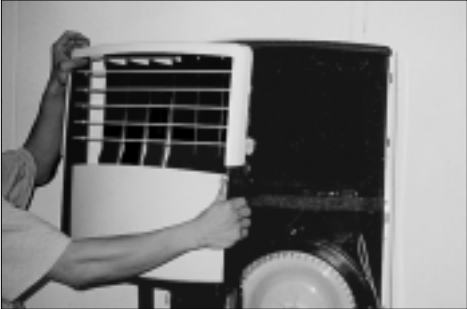
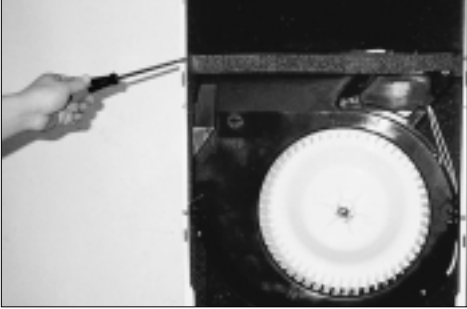

## 4. Disassembly and Reassembly

Stop operation of the air conditioner and remove the power before repairing the unit.

### 4-1 Indoor Unit

No	Parts	Procedure	Remark
①	Front Grille	<p>1) Packaged air conditioner indoor unit.</p> <p>2) Open the inlet grille, and remove the connector ring.</p> <p>3) Loosen screws and pull the downward.</p> <p>4) Loosen four screws and separate the control panel.</p>	   

No	Parts	Procedure	Remark
		<p>5) Remove the two screws and separate the cover of main PCB, then separate the wires.</p> <p>6) Remove the two screws and separate the cover front.</p> <p>7) Loosen the four screws fixing left-right side of the shutter.</p>	    

No	Parts	Procedure	Remark
		<p data-bbox="488 251 902 310">8) Loosen the two screws fixing the upper side.</p> <p data-bbox="488 591 873 651">9) Separate the shutter with pushing the shutter upwardly.</p> <p data-bbox="488 932 932 991">10) Remove the five screws, and then remove the seven screws on the Duct up.</p>	   

No	Parts	Procedure	Remark
		<p>11) Loosen one bolt to remove the blower.</p>	

## 4-2 Outdoor Unit

No	Parts	Procedure	Remark
		<p>1) Separate the cover top by removing the screws fixing cover top.</p> <p>2) Separate the back cabi by removing the screws fixing back cabi.</p> <p>3) Separate the control box by removing the screws fixing control box. (The feature of wiring may vary with the models.)</p> <p>4) Separate the cover front by removing the screws fixing cover front (M6 SCREW)</p>	