

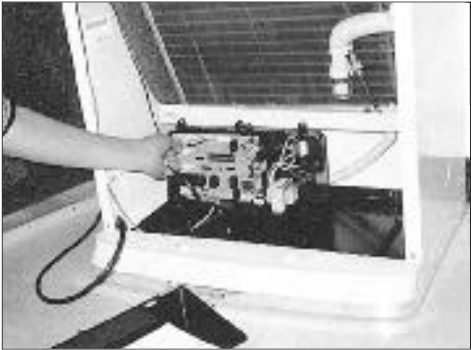




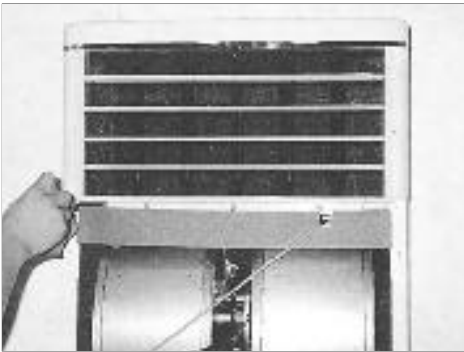


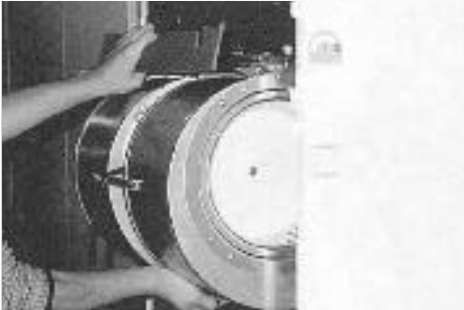
4. Disassembly and Reassembly

4-1 Indoor Unit

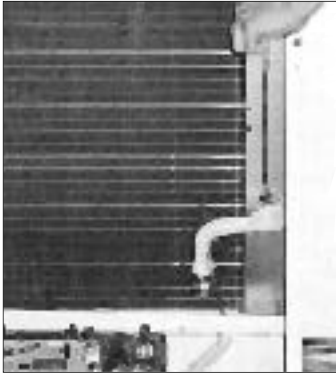
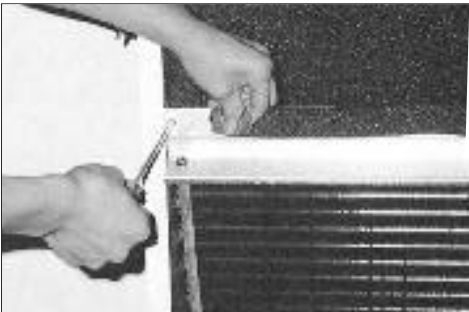
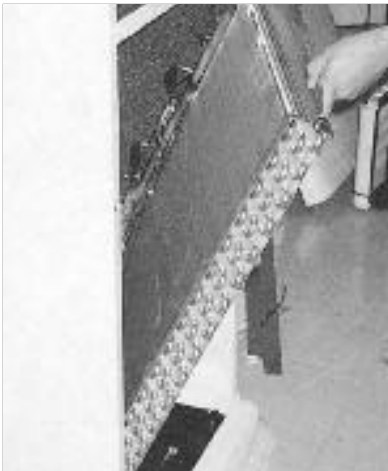
No	Parts	Procedure	Remarks
1	Indoor unit		
2	Inlet grille	1) Open the inlet grille and remove the connection ring.	
3	Main PCB	1) Separate the PCB connect wire after separating the control box cover. 2) Separate the connection wire to separate the front cover and duct. 3) The main PCB should be separated by turn over the mountain tab.	

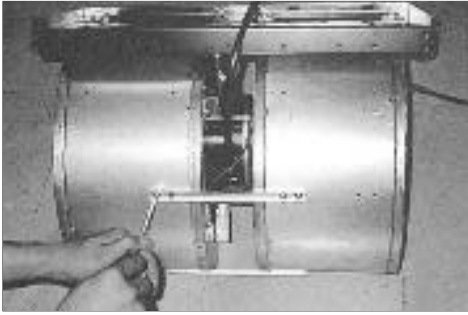
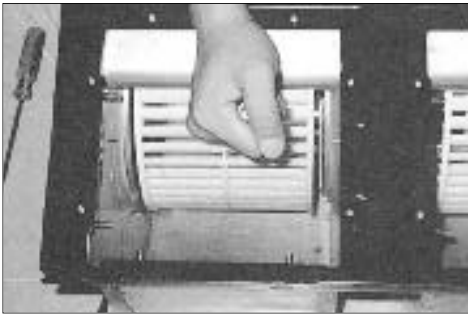
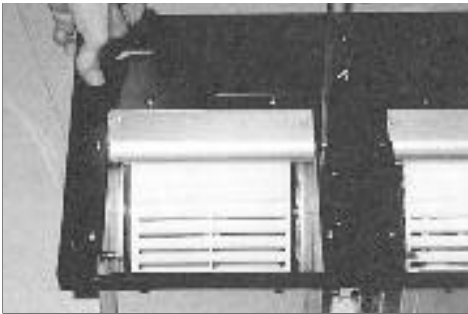
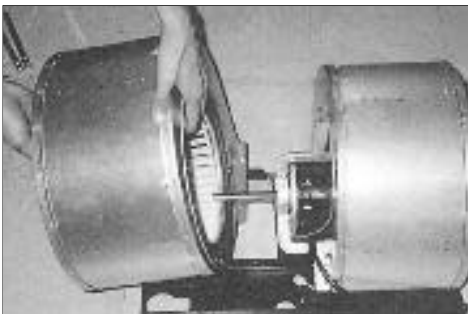

Disassembly and reassembly

No	Parts	Procedure	Remarks
4	Front cabi	1) The front cabi should be separated by giving strength downward after loosening 2 screws at the lower end.	 A black and white photograph showing a person's hand using a screwdriver to loosen two screws at the bottom of a front cabinet. The cabinet is mounted on a wall, and the internal components, including a fan and a white pipe, are visible through the slatted front panel.
5	Plate top	1) The plate top should be separated by loosening screws.	 A black and white photograph showing a person's hands removing the top plate of a unit. The top plate is being lifted away from the main body of the unit, which has a slatted front panel. The internal components, including a fan and a white pipe, are visible through the slats.




No	Parts	Procedure	Remarks
6	Ass'y grille out	<p>1) First loosen screws at left and right sides of grille out.</p> <p>2) Then the ass'y grille out should be separated by giving strength upward ().</p>	 
7	Ass'y Blower in	<p>1) First loosen the 4 screws at left and right sides.</p> <p>2) Then the ass'y duct should be separated by lifting it.</p>	 

Disassembly and reassembly

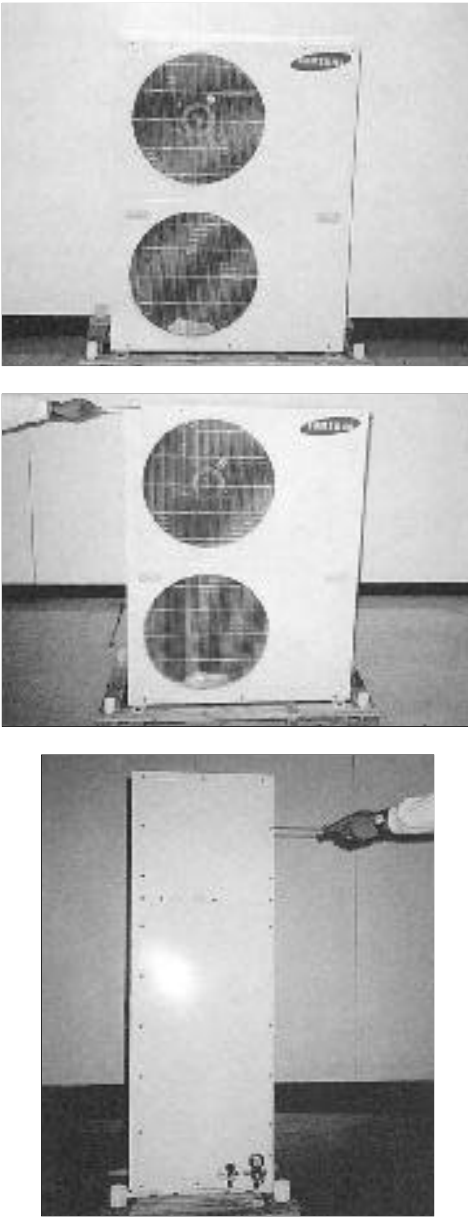

No	Parts	Procedure	Remarks
8	Evaporator	<p>1) First separate the cover after loosening the screws fixed at evap cover R.</p> <p>2) Then separate the 3 screws fixed at cabinet BKT of evaporator BKT.</p> <p>3) Evaporator should be separated by flinging ahead.</p>	  

No	Parts	Procedure	Remarks
9	Motor	<p>1) When the ass'y duct should be separated from the motor, the 2 bracket should be separated first.</p> <p>2) Then the bolts fixed at the blower and motor shaft should be separated.</p> <p>3) Then the screws binding the holder top blower and duct should be separated.</p> <p>4) The duct of one side should be separated as the picture shows after loosening the upper binder.</p> <p>5) The binder of the motor and the duct should be separated.</p>	    

Disassembly and reassembly

No	Parts	Procedure	Remarks
		<p>6) Then the motor should be separated.</p> <p>7) The bracket fixed at the motor should be separated.</p>	 
10	Panel PCB	1) Should be separated after loosening the insulating material and binders at the back of the front side.	

4-2 Outdoor Unit

No	Parts	Procedure	Remarks
1	Outdoor unit	<p>1) Packaged air conditioner outdoor unit</p> <p>2) The binders of the front side should be separated.</p> <p>3) The flank and the binders should be separated from each other.</p>	
2	Control box	1) Connect distributed wires in the control box.	

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