









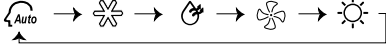

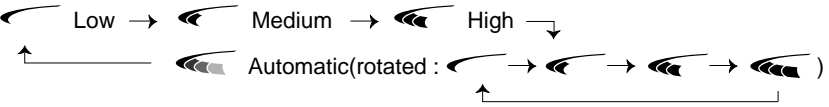














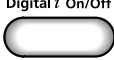



2. Operating Instructions

2-1 The Feature of Key in remote control

No	NAMED OF KEY	FUNCTION OF KEY
1	 (On/Off)	On/Off button. Press the  button to stop or run the air conditioner.
2	 (UP)	Temperature adjustment button(UP). To increase the temperature by the pressing the temperature button.
	 (DOWN)	Temperature adjustment button(DOWN). To decrease the temperature by the pressing the temperature button.
3	Mode 	Mode selection button. Each time you press this button Mode is changed in the following order <div style="display: flex; justify-content: space-around; align-items: center;"> <div style="text-align: center;">  : Auto Mode  : Cool Mode  : Dry Mode </div> <div style="text-align: center;">  : Fan Only  : Heat Mode </div> </div> 
4		Fan speed adjustment button. Each time you press this button, FAN SPEED is changed in the following order. 
5		Swing button. It adjusts the airflow to upward and downward.
6		Turbo button. The air conditioner cools or heats the room as quickly as possible. After 30minutes, the air conditioner is reset automatically to the previous mode.
7		Energy saving button. If you wish to save energy when using your air conditioner, select the Energy saving mode with the  button.
8		Sleep button. The sleep timer can be used when you are cooling or heating your room to switch the air conditioner off automatically after a period of 6 hours.

No	NAMED OF KEY	FUNCTION OF KEY
9		<p>Anion button. Press the  button to generate ion from the air conditioner.</p>
10		<p>On Timer button. The On Timer enables you to switch on the air conditioner automatically after a given period of time that is from 30 minutes to 24 hours. To set the operating time, press the  button one or more times until the required time display.</p>
11		<p>Off Timer button. The Off Timer enables you to switch off the air conditioner automatically after a given period of time that is from 30 minutes to 24 hours. To set the operating time, press the  button one or more times until the required time display.</p>
12		<p>Timer Set/Cancel button. After setting On Timer or Off Timer, press the  button to set it completely. And press the  button again to cancel On Timer or Off Timer set.</p>
13		<p>Digital <i>i</i> On/Off button. If you want to turn off the display during operation press the  button.</p>

2-1-1 Name & Function of Key in remote control

1. AUTO MODE : In this mode, operation mode(COOL, HEAT) is selected automatically by the room temperature of initial operation.

Room Temp	Operation Type
$Tr \geq 21^{\circ}\text{C} + \Delta T$	Cool Operation (Set Temp: $24^{\circ}\text{C} + \Delta T$)
$21^{\circ}\text{C} + \Delta T > Tr$	Heat Operation (Set Temp: $22^{\circ}\text{C} + \Delta T$)

$\Delta T = -1^{\circ}\text{C}, -2^{\circ}\text{C}, 0^{\circ}\text{C}, +1^{\circ}\text{C}, +2^{\circ}\text{C}$

ΔT is controlled by setting temperature up/down key of remote control

2. COOL MODE : The unit operates according to the difference between the setting and room temperature. ($18^{\circ}\text{C} \sim 30^{\circ}\text{C}$)
3. HEAT MODE : The unit operates according to the difference between the setting and room temperature. ($16^{\circ}\text{C} \sim 30^{\circ}\text{C}$)

*Prevention against cold wind : In order to prevent the cool air from flowing out at the heat mode, the indoor fan does not operate or operates very slowly in the following cases. At this time, the indoor heat exchanger will be preheating.

- For 3~5 minutes after the initial operation
- For deicing operation
- The operation of an indoor fan in accordance with the temperature of an indoor heat exchanger

The temperature of indoor heat exchanger	Indoor fan speed
below 28°C	off
$28^{\circ}\text{C} \sim$ below 34°C	LL Speed
$34^{\circ}\text{C} \sim$ below 40°C	L Speed
above 40°C	Setting Speed

*High temperature release function : It is a function to detect an outdoor overload by the sensor of an indoor heat exchanger and to turn the outdoor fan or the compressor ON/OFF for safety.

*Deice : Deicing operation is controlled by indoor unit's heat exchanger temperature and accumulating time of compressor's operation.

Deice ends by sensing of the processing time by deice condition.

4. DRY MODE : Has 3 states, each determined by room temperature.

The unit operates in DRY mode.

*Compressor ON/OFF Time is controlled compulsorily (can not set up the fan speed, always breeze).

*Protective function : Low temperature release. (Prevention against freeze)

5. TURBO MODE : This mode is available in AUTO, COOL, HEAT, DRY, FAN MODE.

When this button is pressed at first, the air conditioner is operated "powerful" state for 30 minutes regardless of the set temperature, room temperature.

When this button is pressed again, or when the operating time is 30 minutes, turbo operation mode is canceled and returned to the previous mode.

*But, if you press the TURBO button in DRY or FAN mode that is changed with AUTO mode automatically.

6. SLEEP MODE : Sleep mode is available only in COOL or HEAT mode.

The operation will stop after 6 hours.

*In COOL mode : The setting temperature is automatically raised by 1°C each 1hour When the temperature has been raised by total of 2°C , that temperature is maintained.

*In HEAT mode : The setting temperature is automatically dropped by 1°C each 1hour.

When the temperature has been dropped by total of 2°C , that temperature is maintained.

7. FAN SPEED : Manual (3 step), Auto (4 step)

Fan speed automatically varies depending on both the difference between setting and the room temperature.




8. COMPULSORY OPERATION :

For operating the air conditioner without the remote control.

*The air conditioner starts up in the most suitable mode for the room temperature:

Room Temperature	Operating Mode	Temperature Setting
Less than 21°C	Heat	22°C approx.
21°C or above	Cool	24°C approx.

9. SWING : BLADE-H is rotated vertically by the stepping motor.

*Swing Set : Press the  button under the remote control is displayed on LCD the  and the blades move up and down. If the one more time press the  button, blades location is stop.

10. SETTING THE ON/OFF TIMER. :

*ON TIMER : The On Timer enables you to switch on the air conditioner automatically after a given period of time. You can set the period of time from 30 minutes to 24 hours.

*OFF TIMER : The Off Timer enables you to switch off the air conditioner automatically after a given period of time. You can set the period of time from 30 minutes to 24 hours.

11. GENERATING ANION :

The air conditioner can generate anion with an ionizer in the indoor unit.

12. SELF DIAGNOSIS

Error Mode	DISPLAY 7-SEGMENT		Remark
	Operation Off	Operation On	
Indoor unit room temperature sensor error (open or short)	OFF	E1	
Indoor unit heat exchanger temperature sensor error(open or short)	OFF	E2	
Indoor FAN MOTOR error : Keep the RPM value 450 below for 15 seconds	OFF	E3	
EEPROM error	OFF	E6	
Error in option In case of No option set-up In case of option data error	All lamp blinking	All lamp blinking	

13. BUZZER SOUND : Whenever the On/Off button is pressed or whenever change occurs to the condition which is set up or select, the compulsory operation mode, buzzer is sounded "beep".

2-2 Replace PCB Model option

2-2-1 Replace PCB model option

